

CERTIFICATE

Conformity of the Factory Production Control

2451-CPR-EN1090-2014.0545.004

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product	Structural components and kits for steel structures to EXC4 according to EN 1090-2
Intended use	for load-bearing structures in all types of buildings
CE - marking method	ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011
Manufacturer	produced by or for DSD HILGERS Stahlbau GmbH Laacher Weg 5 56598 Rheinbrohl GERMANY
Manufacturing plants <small>production facilities of the manufacturer</small>	see reverse
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard EN 1090-1:2009+A1:2011 under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue	14.06.2012
Next Surveillance audit	13.06.2025
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plants are not modified significantly.
Remarks	see reverse

Place and date of issue

Düsseldorf, 18.08.2022
Klotzki


Dipl.-Ing. Gurschke
Head of certification body

Certificate number: 2451-CPR-EN1090-2014.0545.004

Manufacturing plants

1. **Fertigungsstätte Henkel**
Nordtor 4, 40589 Düsseldorf, GERMANY
2. **Kraftwerk Jänschwalde**
Werkstatthalle 2-8, 03185 Bärenbrück, GERMANY

Remarks

The Notified Body - 2451 DVS ZERT GmbH has performed the initial inspection of the/of manufacturing plant(s) and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

General provisions

The conditions of the standard EN 1090-1:2009+A1:2011, from section B. 4.1 until including section B. 4.4, must be fulfilled.

The requirements of EN 1090-1:2009 + A1: 2011, section B. 4.3 are observed. These refer to the annual statements to be submitted in writing of the manufacturer to the Notified Body.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.

Welding Certificate

1090-2.00004.GSIDu.2012.008

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

DSD Hilgers Stahlbau GmbH

**Laacher Weg 5
56598 Rheinbrohl
GERMANY**

welding shops

see reverse

Technical specification

EN 1090-2:2018

Execution class(es)

EXC4 according to EN 1090-2

Welding Process(es)
(Reference no. acc. to DIN EN ISO 4063)

111 (manually), 135 (partly mechanized), 136 (partly mechanized), 141 (partly mechanized)

Material Group

1.1, 1.2, 1.3, 3.1
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3
8.1
according to CEN ISO/TR 15608 and EN 1090-2, table 4

Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Dipl.-Ing. (FH) Mark Jung, IWE

born on: 21.09.1979

Substitute

(Title, Surname, Name, Qualification, Date of birth)

Dipl.-Ing. Thomas Ihlo, IWE
M.Eng. Lars Noack, IWE

born on: 10.08.1979

born on: 23.12.1990

Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start

14.06.2012

Period of validity

13.06.2025

Remarks

see reverse

Place and date of issue

Duisburg, 02.08.2022
Klotzki



Certificate number: 1090-2.00004.GSIDu.2012.008

welding shop:

Kraftwerk Jänschwalde, Werkstatthalle 2-8, 03185, Bärenbrück, GERMANY
Fertigungsstätte Henkel, Nordtor 4, 40589, Düsseldorf, GERMANY

Remarks:

Approval for the exhibit of internal welder and machine operator exams for the process(es) 111, 135t, 136t, 141 and the material group(s) 1.1, 1.2, 2.1, 3.1 according to CEN ISO/TR 15608 is on file for Mr. Mark Jung

General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) new essential manufacturing facilities

The inspection authority will cause a supplementary examination in the cases cited

6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

distributor

1. Applicant
2. File